



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4785-117

Job Sheet 167698-A



Part No: D4785-117

Job Qty: 2 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/6/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B SHEET 7 IPP REV:A 13.06.21 DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/9/17	0.00	0.00	Start Up Large Fab-2		D.M.L 18-1-10
100	Large Fab	2 pcs		11/9/17	0.00	1.10	Large Fab 8		D.M.L 18-1-10
105	QC	2 pcs		11/9/17	0.00	0.00	QC6		11/18-1-10
107	Large Fab	2 pcs		11/10/17	0.00	1.10	Large Fab 1		11/18-1-10
110	QC	2 pcs		11/10/17	0.00	0.00	QC5		CPL
120	QC	2 pcs		11/10/17	0.00	0.00	QC10		CPL
130	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging3		CPL
140	QC21-SA	2 Ea		11/10/17	0.00	0.00	QC21		

Part Op 100 - 1- Pick D4306-1 and drill and chamfer hole as per dwg D4785 using DT9922

Descriptions: 107 - 1- weld bushing as per dwg D4785

130 - LOCATION: WA004

Job Allocations

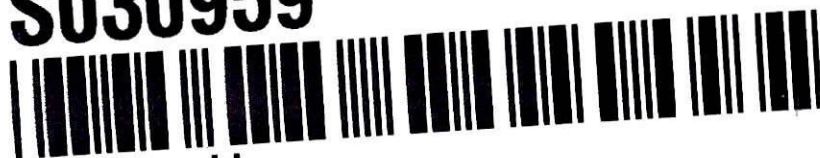
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4306-1 5015498	2	8	0	0
107-Large Fab	D4021-9	4	156	0	0

Part Specifications

Specifications could not be found.

Plex 1/10/18 11:41 AM dart.larocque.eric

DART
AEROSPACE
S030959



Rib Assembly

PART NO:
Revision:
Operation:
Change No:

D4785-117

Start up Operation

Mfg Date: 01/10/18

Job No: 167698-A

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